



Please also note our general details and sales information

Edition 31.01.2019

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## DESIGN

### CONSTRUCTIVE DESIGN

All the materials used correspond to the requirements according to RAL-GZ 430/3

Fully upholstered bench, wooden base frame

Seat upholstery structure: zig-zag springs, Dacron, polystyrene foam VW 40, Diolen

Seat upholstery structure with stool: rubber straps, polystyrene foam VW 40, Diolen

Back upholstery structure: polystyrene foam, Diolen

### UPHOLSTERY CASUAL / LOOSE

With casual upholsteries you are rather sitting „in the sofa“ than on it, the upholstery snuggles. A casual/loose upholstery is characterized by a smooth upholstery structure. The cover is not wavel-ess. The ridge of the covers on the seat, back and the armrests as well as sitzmarks due to model and design are typical.

Slight differences in seat firmness with add-on groups are ac-cording to construction and therefore constitute no grounds for complaint.

### BACK TENSIONING SECTIONS

All back tensioning sections are supplied as standard with the original cover.

## CHAIR

With this model we recommend the suitable chair 1203.



## LEGS

Flat steel runner no. 1 optionally available in:

- nickel satined (stainless steel optics)
- metal powder-coated structural black mat



Sword runner no. 2 optionally available in:

- nickel satined (stainless steel optics)
- metal powder-coated structural black mat



### ELEMENTS WITH WOODEN FRAME

It can be chosen between elements without wood veneer frame (without another code) and elements with wood veneer frame (code H).

The elements without wooden frame are produced completely in the respectively desired covering material.

Frame wood veneered in 2 different heights available:

**high** (6 cm)

**small** (2 cm)



The wooden frame veneered UV laminated with oil effect is option-ally available in:

- wild oak natural
- wild oak bianco
- walnut

from the left to the right:



### SPACER SOLID WOOD

With elements with wooden frame the spacers between seat and back are delivered analog.

With elements without wooden frame the solid spacers are option-ally available in:

- wild oak natural (UV laminated with oil effect)
- wild oak bianco (UV laminated with oil effect)
- walnut (UV laminated with oil effect)
- beech silver lacquered
- beech structural black lacquered



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## CONTRAST STITCHING

The production is carried out either **with contrast stitching** or with a **thread (tone on tone)** matching the leather in terms of colour.

### CONTRAST STITCHING

With leather covers and with fabric-leather-combinations a **contrast thread colour** must be explicitly chosen.

With bicoloured covers the thread colour will be worked on the front and on the rear side.

Unfortunately with fabric and microfiber covers without leather part a processing with contrast stitching is not possible.

### Exception fabrics 13-BISON, 13-CHASE and 13-TORRERO:

These fabrics can be produced with contrast stitching. A contrast thread colour must be explicitly chosen.

### THREAD TONE ON TONE

The model is worked with a thread matching the cover in terms of colour (tone on tone).

With bicoloured covers and with fabric-leather-combinations the matching thread will be automatically worked on the front and on the rear side.



LIGHT GREY 0321

BEIGE 1222

NOUGAT 0281

GREY 0415

DARK BROWN 1002

BLACK 4000

RED 0504

DARK BLUE 0827

## SEAM

Depending on the model, the seam on leather covers may be different from fabric covers, especially on fitted items. Decorative leather seam (as double lapped felling or double seams) may be omitted depending on the model according to suitability of the fabric covering material.

This model is only worked with selvedge seam.

## INDICATIONS OF DIMENSIONS AND REQUIREMENTS

All the values given are approximate values: dimensions in centimetres, material requirements in metres, leather requirements in square metres.


## COMBINATION OF COVERING MATERIALS


If desired with this model two different covers can be combined.

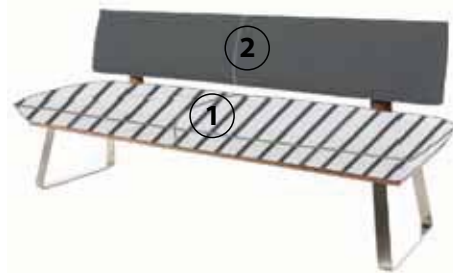
Here must be indicated the respectively desired covering material with cover part 1 and cover part 2.

With combination of fabric and leather the leather price will be invoiced as standard.

Fabric- and leather requirement of each cover part on request.

 cover part 1: seat

 cover part 2: back



## COVERING MATERIALS

You may find the information concerning the specific properties of the covering materials on the sample labels.

Alternative covers of the wide upholstery covering material collection (**exception N-NATURO**) are possible as custom-made product. Therefore an extra charge of all in 20% is valid for fabric and leather.

## ORDER CHECK LIST

Please pay attention to the following issues respectively to complete specifications when ordering:

- **article / combination**
- **covering material**, with combination of covering materials **covering material per cover part** (in general N-NATURO is not possible)
- with leather covers and fabric-leather-combination **production with or without contrast stitching**
- with version with contrast stitching **colour of contrast thread**
- **leg version**, also **finish**
- **with version with wooden frame high or small** and also **finish**
- with version without wooden frame **finish of spacer**


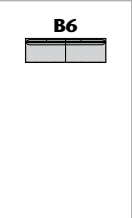
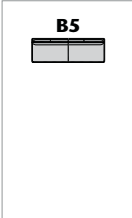
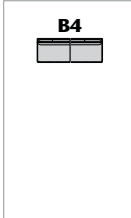
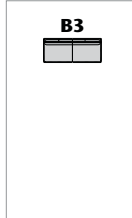
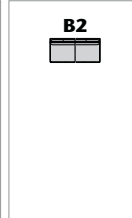
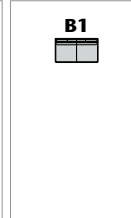
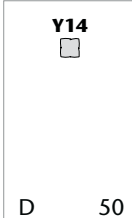
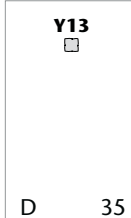
Model Details

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### ELEMENTS WITHOUT WOOD VENEER FRAME

	SINGLE BENCHES						DECORATIVE CUSHIONS	
	Bench 3 large	Bench 3 small	Bench 2½ large	Bench 2½ small	Bench 2 large	Bench 2 small	Cushion	Cushion
								
H	88							
D	66							
SD	47							
SH	49							
								
W	214	194	174	154	134	114	D 50	D 35

Requirement	3,60	3,30	3,00	2,70	2,30	2,00	0,60	0,50

FABRIC

Requirement	7,60	7,00	6,20	5,50	4,90	4,10	1,10	0,70

For all fabrics and leathers of the current DINING Collection only one price is valid in each case.  
(Exception Rohleder Studioline-Concept).  
With combination of fabric and leather the leather price will be invoiced as standard.

If desired alternative covers of the wide upholstery covering material collection (exception N-NATURO) are possible as custom-made product. Therefore an extra charge of all in 20% is valid for fabric and leather.

LEATHER

Model Details

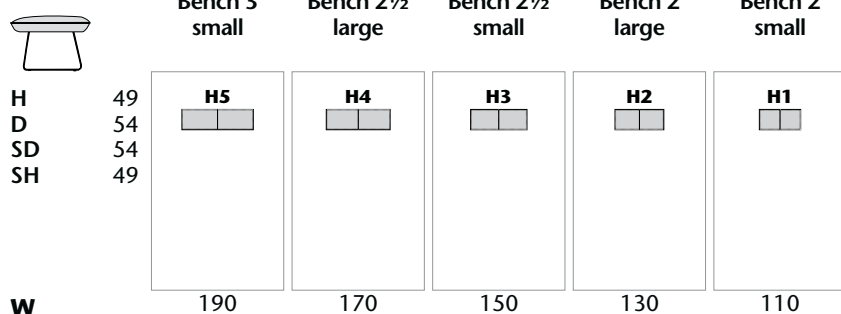
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## ELEMENTS WITHOUT WOOD VENEER FRAME

### STOOL BENCHES



FABRIC	Requirement	2,20	2,00	1,70	1,50	1,30
COM		478:-	455:-	431:-	406:-	382:-
	Price in fabric:	504:-	478:-	453:-	428:-	402:-
	Price for Rohleder Studioline-Concept (bound to showroom orders):	575:-	540:-	510:-	475:-	440:-

LEATHER	Requirement	3,30	3,00	2,70	2,40	2,10
COM		610:-	571:-	532:-	494:-	455:-
	Price in leather (except N-NATURO):	641:-	601:-	560:-	519:-	478:-

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## ELEMENTS WITHOUT WOOD VENEER FRAME

		ADD-ON ELEMENTS				
		Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r	Element 2 small ending l/r
 <b>H</b> 88 <b>D</b> 66 <b>SD</b> 47 <b>SH</b> 49		<b>BL5</b> 	<b>BL4</b> 	<b>BL3</b> 	<b>BL2</b> 	<b>BL1</b> 
		<b>BR5</b> 	<b>BR4</b> 	<b>BR3</b> 	<b>BR2</b> 	<b>BR1</b> 
	<b>W</b>	191	171	151	131	111

	3,30	3,00	2,60	2,30	2,00
<b>Requirement</b>	3,30	3,00	2,60	2,30	2,00
<b>COM</b>	716:-	677:-	638:-	600:-	561:-
<b>Price in fabric:</b>					
	753:-	713:-	672:-	631:-	590:-
<b>Price for Rohleder Studioline-Concept (bound to showroom orders):</b>					
	865:-	815:-	765:-	715:-	665:-

FABRIC

	7,00	6,20	5,40	4,90	4,10
<b>Requirement</b>	7,00	6,20	5,40	4,90	4,10
<b>COM</b>	928:-	870:-	812:-	754:-	696:-
<b>Price in leather (except N-NATURO):</b>					
	977:-	916:-	855:-	794:-	733:-
<p>For all fabrics and leathers of the current DINING Collection only one price is valid in each case. (Exception Rohleder Studioline-Concept). With combination of fabric and leather the leather price will be invoiced as standard.</p>					
<p>If desired alternative covers of the wide upholstery covering material collection (exception N-NATURO) are possible as custom-made product. Therefor an extra charge of all in 20% is valid for fabric and leather.</p>					

LEATHER


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







## ELEMENTS WITHOUT WOOD VENEER FRAME







H 88  
D 66  
SD 47  
SH 49


W

### ADD-ON ELEMENTS WITH STOOL ENDING

Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r
			
			
191	171	151	131

### ADD-ON CORNERS

Add-on corner large ending l/r	Add-on corner small ending l/r
	
	
162	152



237 x 162

FABRIC	Requirement	3,20	2,90	2,50	2,20	3,40	3,20	
	COM	687:-	648:-	610:-	571:-	769:-	749:-	1417:-
	Price in fabric:	723:-	682:-	641:-	601:-	809:-	789:-	1491:-
	Price for Rohleder Studioline-Concept (bound to showroom orders):	830:-	780:-	730:-	680:-	905:-	880:-	1685:-

LEATHER	Requirement	6,60	5,90	5,30	4,40	6,50	6,20	
	COM	890:-	832:-	774:-	716:-	948:-	919:-	1780:-
	Price in leather (except N-NATURO):	937:-	875:-	814:-	753:-	998:-	967:-	1873:-

For all fabrics and leathers of the current DINING Collection only one price is valid in each case. (Exception Rohleder Studioline-Concept).

With combination of fabric and leather the leather price will be invoiced as standard.

If desired alternative covers of the wide upholstery covering material collection (exception N-NATURO) are possible as custom-made product. Therefor an extra charge of all in 20% is valid for fabric and leather.




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## ELEMENTS WITH WOOD VENEER FRAME

SINGLE BENCHES							DECORATIVE CUSHIONS	
	Bench 3 large	Bench 3 small	Bench 2½ large	Bench 2½ small	Bench 2 large	Bench 2 small	Cushion	Cushion
	<b>B6H</b>	<b>B5H</b>	<b>B4H</b>	<b>B3H</b>	<b>B2H</b>	<b>B1H</b>	<b>Y14</b>	<b>Y13</b>
H	88							
D	66							
SD	47							
SH	49							
<b>W</b>	214	194	174	154	134	114	D 50	D 35

	Bench 3 large	Bench 3 small	Bench 2½ large	Bench 2½ small	Bench 2 large	Bench 2 small	Cushion	Cushion	FABRIC
<b>Requirement</b>	3,60	3,30	3,00	2,70	2,30	2,00	0,60	0,50	
<b>COM</b>	948:-	900:-	851:-	803:-	754:-	706:-	52:-	33:-	
<b>Price in fabric:</b>									
	998:-	947:-	896:-	845:-	794:-	743:-	55:-	35:-	
<b>Price for Rohleder Studioline-Concept (bound to showroom orders):</b>									
	1120:-	1060:-	1000:-	940:-	880:-	815:-	80:-	45:-	

	Bench 3 large	Bench 3 small	Bench 2½ large	Bench 2½ small	Bench 2 large	Bench 2 small	Cushion	Cushion	LEATHER
<b>Requirement</b>	7,60	7,00	6,20	5,50	4,90	4,10	1,10	0,70	
<b>COM</b>	1180:-	1113:-	1044:-	977:-	909:-	842:-	93:-	46:-	
<b>Price in leather (except N-NATURO):</b>									
	1242:-	1171:-	1099:-	1028:-	957:-	886:-	98:-	48:-	

For all fabrics and leathers of the current DINING Collection only one price is valid in each case.  
(Exception Rohleder Studioline-Concept).

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## ELEMENTS WITH WOOD VENEER FRAME

### STOOL BENCHES



		Bench 3 small	Bench 2½ large	Bench 2½ small	Bench 2 large	Bench 2 small
H	49	<b>H5H</b>	<b>H4H</b>	<b>H3H</b>	<b>H2H</b>	<b>H1H</b>
D	54					
SD	54					
SH	49					
<b>W</b>		190	170	150	130	110

FABRIC	Requirement	2,20	2,00	1,70	1,50	1,30
	COM	590:-	556:-	522:-	489:-	455:-
	Price in fabric:	621:-	585:-	550:-	514:-	478:-
	Price for Rohleder Studioline-Concept (bound to showroom orders):	690:-	650:-	605:-	560:-	520:-

LEATHER	Requirement	3,30	3,00	2,70	2,40	2,10
	COM	721:-	672:-	624:-	575:-	527:-
	Price in leather (except N-NATURO):	758:-	708:-	657:-	606:-	555:-

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## ELEMENTS WITH WOOD VENEER FRAME

**| ADD-ON ELEMENTS**



	Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r	Element 2 small ending l/r
<b>H</b>	88				
<b>D</b>	66				
<b>SD</b>	47				
<b>SH</b>	49				
	<b>BL5H</b> 	<b>BL4H</b> 	<b>BL3H</b> 	<b>BL2H</b> 	<b>BL1H</b> 
	<b>BR5H</b> 	<b>BR4H</b> 	<b>BR3H</b> 	<b>BR2H</b> 	<b>BR1H</b> 
<b>W</b>	191	171	151	131	111

	Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r	Element 2 small ending l/r
<b>Requirement</b>	3,30	3,00	2,60	2,30	2,00
<b>COM</b>	832:-	784:-	735:-	687:-	638:-
<b>Price in fabric:</b>					
	875:-	825:-	774:-	723:-	672:-
<b>Price for Rohleder Studioline-Concept (bound to showroom orders):</b>					
	990:-	930:-	870:-	805:-	745:-

	Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r	Element 2 small ending l/r
<b>Requirement</b>	7,00	6,20	5,40	4,90	4,10
<b>COM</b>	1044:-	977:-	909:-	842:-	774:-
<b>Price in leather (except N-NATURO):</b>					
	1099:-	1028:-	957:-	886:-	814:-

For all fabrics and leathers of the current DINING Collection only one price is valid in each case.  
(Exception Rohleder Studioline-Concept).

With combination of fabric and leather the leather price will be invoiced as standard.

If desired alternative covers of the wide upholstery covering material collection (exception N-NATURO) are possible as custom-made product. Therefor an extra charge of all in 20% is valid for fabric and leather.













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## ELEMENTS WITH WOOD VENEER FRAME

		ADD-ON ELEMENTS WITH STOOL ENDING				ADD-ON CORNERS		
		Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r	Add-on corner large ending l/r	Add-on corner small ending l/r	
H	88	<b>TL5H</b>	<b>TL4H</b>	<b>TL3H</b>	<b>TL2H</b>	<b>I3H</b>	<b>I1H</b>	<b>TL4H - I4H</b>
	66							
D	47	<b>TR5H</b>	<b>TR4H</b>	<b>TR3H</b>	<b>TR2H</b>	<b>I4H</b>	<b>I2H</b>	
	49							
W		191	171	151	131	162	152	237 x 162

FABRIC	Requirement	3,20	2,90	2,50	2,20	3,40	3,20	
	COM	803:-	754:-	706:-	658:-	870:-	846:-	1624:-
	Price in fabric:	845:-	794:-	743:-	692:-	916:-	891:-	1710:-
	Price for Rohleder Studioline-Concept (bound to showroom orders):	955:-	895:-	830:-	770:-	1015:-	980:-	1910:-

LEATHER	Requirement	6,60	5,90	5,30	4,40	6,50	6,20	
	COM	1006:-	939:-	870:-	803:-	1050:-	1016:-	1989:-
	Price in leather (except N-NATURO):	1059:-	987:-	916:-	845:-	1105:-	1069:-	2092:-

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