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DESIGN

CONSTRUCTIVE DESIGN

All the materials used correspond to the requirements according to RAL-GZ 430/4.

Single armchair with metal base frame

Seat upholstery structure: zig-zag springs, cold foam VW 50, 70% foam sticks VW 40, 30% Comforel-fiber, Diolen

Back upholstery structure: rubber straps, Dacron, polystyrene foam, 70% foam sticks VW 40, 30% Comforel-fiber, Diolen

UPHOLSTERY VERY CASUAL

With casual upholsteries you are rather sitting "in the sofa" than on it, the upholstery snuggels. A very casual upholstery is characterized by a smooth, soft surface. The covers are intended showing a distinctive curly image and an extended wrinkling on seat, back and armrests already in new condition. With this high quality upholsteries with bay quilting as applied a flexible mixture out of loose filling material as foam sticks and/or plumes enables a point adaptation to the body. For this the fillings are worked in bays which come more or less apparent depending on the cover. Sitzmarks are due to model and design typical.

BACK TENSIONING SECTIONS

All back tensioning sections are supplied as standard with the original cover.

FUNCTIONS

I HEAD PIECE ADJUSTMENT

The head piece is manually adjustable by a ratchet mechanism that allows different positions.



II FUNCTIONAL ARMREST

In the front the armrests are infinitely adjustable by a link chain mechanism.

SEAM

Depending on the model, the seam on leather covers may be different from fabric covers, especially on fitted items. Decorative leather seam (as double lapped felling or double seams) may be omitted depending on the model according to suitability of the fabric covering material.

This model is only worked with selvedge seam.

LEGS

Metal base frame no.1 optionally availabel in:

- stainless steel
 - structural black mat (lacquered)

Armchair A and stool HA:

Metal rotary plate nickel satined (stainless steel optics)



Metal rotary spray optionally available in:

- nickel satined (stainless steel optics)
- powder-coated high gloss black

from the left to the right:



NECK CUSHION

Counter weight

without magnet, cushion fixation via an affixed counter weight.

INDICATIONS OF DIMENSIONS AND REQUIREMENTS

All the values given are approximate values: dimensions in centimetres, material requirements in metres, leather requirements in square metres.

COVERING MATERIALS

You may find the information concerning the specific properties of the covering materials on the sample labels.



Please also note our general

PRODUCT INFORMATION



ISIRA product information

Please also note our general details and sales information

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COMBINATION OF COVERING MATERIALS

If desired the model can be produced two coloured.

Here must be indicated the respectively desired covering material with cover part 1 and cover part 2.

With combination of two covering materials of a different price the higher price category will be invoiced as standard.

Fabric - and leather requirements of each cover part on request.

Cover part 1: seat, back and armrests

cover part 2: tensioning section with seat, back and armrests





CONTRAST STITCHING

The production is carried out either **with contrast stitching** or with a **thread (tone on tone**) matching the leather in terms of colour.

CONTRAST STITCHING

With leather covers and with fabric-leather-combinations **a contrast thread colour** must be explicitly chosen.

With bicoloured covers the thread colour will be worked on the front and on the rear side.

Unfortunatley with fabric and microfiber covers without leather part a processing with contrast stitching is not possible **(Exception 13-BISON).**

THREAD TONE ON TONE

The model is worked with a thread matching the cover in terms of colour (tone on tone).

With bicoloured covers and with fabric-leather-combinations the matching thread will be automatically worked on the front and on the rear side.



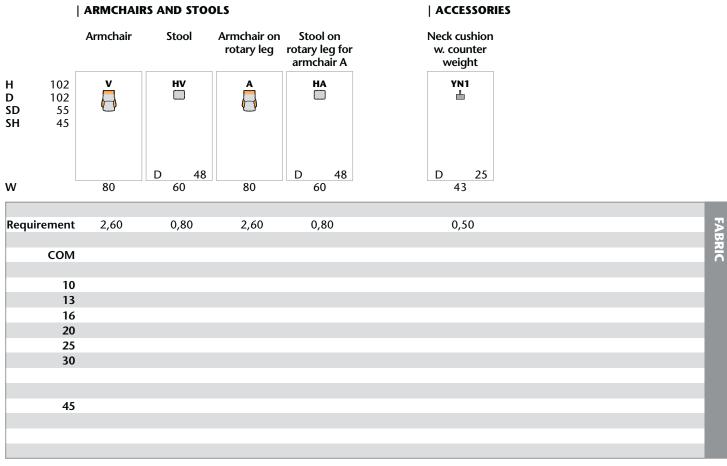
ORDER CHECK LIST

Please pay attention to the following issues respectively to complete specifications when ordering:

- article / combination
- covering material, with combination of covering materials covering material per cover part
- with leather covers and fabric-leather-combinations production with or without contrast stitching
- with version with contrast stitching colour of contrast thread
- finish of metal frame
- version rotary plate or rotary spray with armchair A and stool HA; with rotary spray also finish



WITH FUNCTIONAL HEAD PIECE Elements with functional armrest and functional head piece. All width dimensions with raised armrests. Totally folded the dimension is enlarged up to 10 cm / armrest.



Requireme	nt 4,60	1,30	4,90	1,30	0,70	
CO	М					
	v					
	Х					
	Α					
	В					
	С					
	D					
	E					
	F					
	G					
By combining two price different covers the more expensive price category will be invoiced as standard:						
e.g. Fabric 13, fabric 20 -> price fabric 20						
Fabric 16, leather B -> price leather B						

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