

SIGNO PRODUCT INFORMATION

Please also note our general details and sales information

Edition 28.01.2019

Errors and amendments excepted. Our General Terms and Conditions are effective

INNOVATION	SEAT ADJUSTMENT				HEAD PIECE ADJUSTMENT		COMFORT FUNCTIONS			
 standard equipment extra equipment extra equipment motor-driven adjustment only with mains operation 	manual: back and leg part separate	motor-driven: back and leg part separate	motor-driven: back and leg part together	with rechargeable batteny without mains cable	manual	motor-driven	LIFT-up stand up assistance	massage	seat heating	following on armrest
V in S M L VS VM VL	•				•					
V2 in S M L VS2 VM2 VL2					•					
V4 in S M L VS4 VM4 VL4					•					

DESIGN

CONSTRUCTIVE DESIGN

All the materials used correspond to the requirements according to RAL-GZ 430/4.

Functional armchair, metal base frame

Seat upholstery structure: zig-zag springs, Dacron, pocket barrel spring, polystyrene foam VW 40, Diolen



Back upholstery structure: Dacron, polystyrene foam, Diolen

UPHOLSTERY CASUAL / LOOSE

With casual upholsteries you are rather sitting "in the sofa" than on it, the upholstery snuggles. A casual/loose upholstery is characterized by a smooth upholstery structure. The cover is not waveless. The ridge of the covers on the seat, back and armrests as well as sitzmarks due to the model and design are typical.



BACK TENSIONING SECTIONS

All back tensioning sections are supplied as standard with the original cover.

ERGONOMICS

In each version the armchair is available in the 3 sizes S, M, L. All relevant comfort sizes (seat height, seat depth, length of the leg flap, back height) are expanding in due proportion, adapted to all body measurements.



up to ca. 165 cm

from ca. 165 up to 183 cm

from ca. 183 cm

SEAM

Depending on the model, the seam on leather covers may be different from fabric covers, especially on fitted items. Decorative leather seam (as double lapped felling or double seams) may be omitted depending on the model according to suitability of the fabric covering material.

Constructive structure and elected materials ensure that the standards of the quality assessments and test instructions of RAL-GZ 430 are not only achieved but exceeded. Our products are designed for a max. static loading of 125 kg per seat.





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FUNCTIONS

I FUNCTIONAL HEAD PIECE

The head piece can be adjusted by a ratchet mechanism that allows different positions. By pulling beyond the highest position the head piece can be returned to the basic position.

II FOLLOWING ON ARMREST

Ergonomic, following on armrests that adapt automatically optimal to the respective seat- or lying position.

III RELAX FUNCTION

Integrated seat adjustment: Back and leg part can be adjusted separate of each other for a comfortable relax position into a lying

MANUAL RELAX FUNCTION VS, VM, VL

The adjustment of the leg part is carried out via body pressure. The leg part is moved out, the back lightly inclines backward with concurrent lowering of the seat. The adjustment of the back is carried out via gas pressure spring and release mechanism. It can be infinitely brought backwards.

MOTOR-DRIVEN RELAX FUNCTION VS2, VM2, VL2

By operation of the sidewise fixed control panel (standing in front on the left) the back and the leg part can be adjusted infinitely separate of each other into a lying position.



The motor-driven relax function is actuated by mains current. It can also be delivered with rechargeable battery against extra

MOTOR-DRIVEN RELAX FUNCTION WITH LIFT-UP FUNC-TION

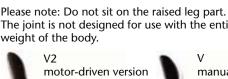
VS4, VM4, VL4

In addition to the motor-driven adjustment with this version a useful stand up assistance (LIFT-up function) is integrated. Instead of the control panel a cable hand switch is delivered with which all functions can be operated.

The armchair is not rotatable in the moved out LIFT-up position.

Only with mains current (rechargeable battery is not possible).

The joint is not designed for use with the entire weight of the body.





Attention: The leg part with the manual function V is only folded in completely (15°) at the time when the armchair "is seated" that is weighted with body weight. Without weight the foot flap has an angle of approx. 30° - for easing the manual release. With the version with LIFT-up V4 the angle of the foot flap is 30° at all times.

IV COMFORT PACKAGE MASSAGE

With the motor-driven armchair versions (V2, V4) the comfort package massage is optionally available against extra charge (see price list).

It can be chosen between an undulating massage program and a lordosis support via control panel (standing in front on the right). During the massage process the lordosis function can not be activated.

The massage process takes 10 minutes. The following reset time is ending after approx. 5 minutes. Then the program can be switched on again.

Only for armchairs with mains current (rechargeable battery is not possible).

LEGS

No. 1. Metal rotary plate stainless steel, lightly curved



No. 2. Metal rotary plate stainless steel with upholstered core (partially covered), lightly curved against extra charge see price list



No. 3. Wooden rotary plate beech natural and in stain colour walnut, wenge and black, lightly curved



No. 4. Stellate leg metal nickel satined (stainless steel optics)



No. 5. Stellate leg optional aluminium shiny (polished), metal powder-coated high-gloss black or metal powder-coated high-gloss cream white







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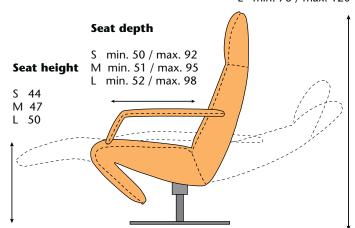
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All tethered relax versions (with mains current) are possessing a turn limiter. These avoid that the electric cable wraps around the frame. Rotatability of these armchairs is approx. 320°. Manual adjustable and with rechargeable battery actuated relax versions are rotatable by maximum 360°.

SECTIONAL DIMENSIONS

Height

S min. 72 / max. 108 M min. 74 / max. 114 L min. 76 / max. 120



Depth

S min. 88 / max. 160 M min. 92 / max. 168 L min. 96 / max. 176

COVERING MATERIALS

This armchair is available only in leather.

You may find the information concerning the specific properties of the covering materials on the sample labels.



INDICATIONS OF DIMENSIONS AND REQUIREMENTS

All the values given are approximate values: dimensions in centimetres, material requirements in metres, leather requirements in square metres.

CONTRAST STITCHING

The seam construction diagram and the thread size are defined due to the model.

With leather covers the production is carried out either **with contrast stitching** or with a **thread (tone on tone)** matching the leather in terms of colour. Therefore in such cases the finish must be chosen.

By processing with contrast stitching **the best matching colour of the contrast stitching** was chosen for each leather colour. It will be worked automatically while a certain colour of contrast stitching is not explicitly indicated on the order. More for it in the general sales information.

The below displayed combinations of seam colour and leather colour are recommended, exemplary assignments of the 6 available



colours of contrast stitching.

Unfortunately with fabric- and microfiber covers contrast stitching is not possible.

Exception fabric 13-BISON:

With this fabric it can be chosen between a production with contrast stitching or with a thread matching the fabric in terms of colour (tone-on-tone).

ORDER CHECK LIST

Please pay attention to the following issues respectively to complete specifications when ordering:

- article / extra charges
- covering material
- production with or without contrast stitching
- leg version; with wooden rotary plate also stain colour, with stellate leg (no. 5) also finish





Model Details

MOTORIZED OPTIONS NOT AVAILABLE IN U.S.A.

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SILENCIO-INNOVATION Leg part and back adjustable for a comfortable relax position. Adjustment optional manual, motor-driven or motor-driven with LIFT-up stand up assistance. With all motor-driven versions also massage / lordosis support possible.

	ARMCHAIR	₹		6	EXTRA CHA	ACCESSORIES			
	Armchair small S	Armchair medium M	Armchair Iarge L		or motor- driven djustment	f. motor-dri- ven adjustm. w. LIFT-up	for comfort package massage	Neck cushion w. counter weight	
	vs_	VM_	VL_		_2_	4_		YN	
					80				
				N	S > VS2 M > VM2 _ > VL2	S > VS4 M > VM4 L > VL4		D 32	
W	70	70	70					42	
Requirement								0,70	
СОМ									
10									
13									
16									
20 25									
30									
45									
15									
Requirement	5,30	5,30	5,40					0,90	
СОМ									
х									
Α									
B C									
D									
E									
F									
G									
Ex	ctra charge fo	or battery:							
-	ala C		andala ambani						
ь	ctra charge fo	or rotary plate	with uphols	terea core:					