



Please also note our general details and sales information

Edition 13.05.2019

Errors and amendments excepted. Our General Terms and Conditions are effective. / WEEE-Reg.-No. DE 69718127

DESIGN

CONSTRUCTIVE DESIGN

All the materials used correspond to the requirements according to RAL-GZ 430/3

Fully upholstered bench, wooden base frame

Seat upholstery structure: zig-zag springs, Dacron, polystyrene foam VW 40, Diolen

Seat upholstery structure with stool: rubber straps, polystyrene foam VW 40, Diolen

Back upholstery structure: polystyrene foam, Diolen

UPHOLSTERY CASUAL / LOOSE

With casual upholsteries you are rather sitting „in the sofa“ than on it, the upholstery snuggles. A casual/loose upholstery is characterized by a smooth upholstery structure. The cover is not wavy. The ridge of the covers on the seat, back and the armrests as well as sitzmarks due to model and design are typical.

Slight differences in seat firmness with add-on groups are according to construction and therefore constitute no grounds for complaint.

BACK TENSIONING SECTIONS

All back tensioning sections are supplied as standard with the original cover.

LEGS

Flat steel runner no. 1 optionally available in:

- nickel satined (stainless steel optics)
- metal powder-coated structural black mat



Sword runner no. 2 optionally available in:

- nickel satined (stainless steel optics)
- metal powder-coated structural black



CHAIR

With this model we recommend the suitable chair 1208.



WOODEN FRAMES

ELEMENTS WITH WOODEN FRAME

It can be chosen between elements without wood veneer frame (without another code) and elements with wood veneer frame (code H).

The elements without wooden frame are produced completely in the respectively desired covering material.

Frame wood veneered in 2 different heights available:

high (6 cm)



small (2 cm)



The wood veneer frame UV laminated with oil effect is optionally available in:

- wild oak natural
- wild oak bianco
- walnut

from the left to the right:



SPACER SOLID WOOD

With elements with wooden frame the spacers between seat and back are delivered analog.

With elements without wooden frame the spacers in solid wood are optionally available in:

- wild oak natural (UV laminated with oil effect)
- wild oak bianco (UV laminated with oil effect)
- walnut (UV laminated with oil effect)
- beech silver lacquered



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COMBINATION OF COVERING MATERIALS


If desired with this model two different covers can be combined.

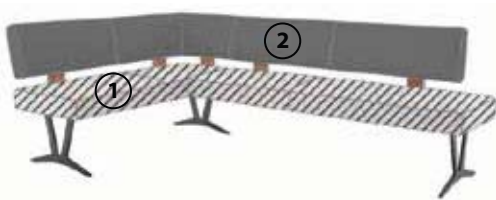
Here must be indicated the respectively desired covering material with cover part 1 and cover part 2.

With combination of fabric and leather the leather price will be invoiced as standard.

Fabric- and leather requirement of each cover part on request.

 cover part 1: seat

 cover part 2: back



COVERING MATERIALS

You may find the information concerning the specific properties of the covering materials on the sample labels.

Alternative covers of the wide upholstery covering material collection (**exception N-NATURO**) are possible as custom-made product. Therefor an extra charge of all in 20% is valid for fabric and leather.

SEAM

Depending on the model, the seam on leather covers may be different from fabric covers, especially on fitted items. Decorative leather seam (as double lapped felling or double seams) may be omitted depending on the model according to suitability of the fabric covering material.

INDICATIONS OF DIMENSIONS AND REQUIREMENTS

All the values given are approximate values: dimensions in centimetres, material requirements in metres, leather requirements in

CONTRAST STITCHING

The production is carried out either **with contrast stitching** or with a **thread (tone on tone)** matching the leather in terms of colour.

CONTRAST STITCHING

With leather covers and with fabric-leather-combinations a **contrast thread colour** must be explicitly chosen.

With bicoloured covers the thread colour will be worked on the front and on the rear side.

Unfortunately with fabric and microfiber covers without leather part a processing with contrast stitching is not possible.

Exception fabrics 13-BISON, 13-CHASE and 13-TORRERO:

These fabrics can be produced with contrast stitching. A contrast thread colour must be explicitly chosen.

THREAD TONE ON TONE

The model is worked with a thread matching the cover in terms of colour (tone on tone).

With bicoloured covers and with fabric-leather-combinations the matching thread will be automatically worked on the front and on the rear side.



LIGHT GREY 0321

BEIGE 1222

NOUGAT 0281

GREY 0415

DARK BROWN 1002

BLACK 4000

RED 0504

DARK BLUE 0827

ORDER CHECK LIST

Please pay attention to the following issues respectively to complete specifications when ordering:

- **combination**
- **covering material**, with combination of covering materials **covering material per cover part** (In general N-NATURO is not possible!)
- with leather covers and fabric-leather combinations **production with or without contrast stitching**
- with version with contrast stitching **colour of contrast thread**
- **leg version**, also **finish**
- **with version with wooden frame high or small** and also **finish**
- with version without wooden frame **finish of spacer**

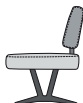








Model Details

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ELEMENTS WITHOUT WOOD VENEER FRAME

SINGLE BENCHES							DECORATIVE CUSHIONS	
 H 88 D 64 SD 43 SH 49 W	Bench 3 large	Bench 3 small	Bench 2½ large	Bench 2½ small	Bench 2 large	Bench 2 small	Cushion	Cushion
								
	208	188	168	148	128	108	D 50	D 35

Requirement	3,60	3,20	2,90	2,60	2,30	2,10	0,60	0,50	FABRIC

Requirement	7,30	6,50	5,80	5,20	4,60	4,10	1,10	0,70



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ELEMENTS WITHOUT WOOD VENEER FRAME

| STOOL BENCHES



		Bench 3 small	Bench 2½ large	Bench 2½ small	Bench 2 large	Bench 2 small
H	49	H5	H4	H3	H2	H1
D	49					
SD	49					
SH	49					
W		184	164	144	124	104

FABRIC	Requirement	2,10	1,90	1,70	1,40	1,20
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LEATHER	Requirement	3,00	2,80	2,50	2,10	2,00
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







For all fabrics and leathers of the current DINING Collection only one price is valid in each case.
(Exception Rohleder Studioline-Concept).

With combination of fabric and leather the leather price will be invoiced as standard.

If desired alternative covers of the wide upholstery covering material collection (exception N-NATURO)
are possible as custom-made product. Therefor an extra charge of all in 20% is valid for fabric and leather.

| ADD-ON ELEMENTS



		Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r	Element 2 small ending l/r
H	88	BL5	BL4	BL3	BL2	BL1
D	64					
SD	43					
SH	49	BR5	BR4	BR3	BR2	BR1
						
W		188	168	148	128	108

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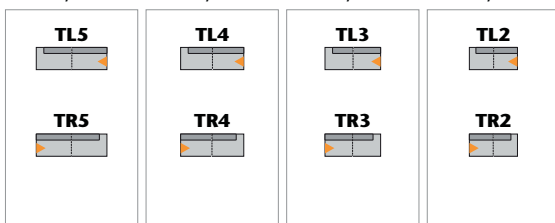
ELEMENTS WITHOUT WOOD VENEER FRAME



H	88
D	64
SD	43
SH	49

| ADD-ON ELEMENTS WITH STOOL ENDING

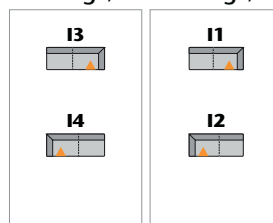
Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r
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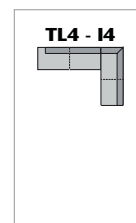
W 188 168 148 128

| ADD-ON CORNERS

Add-on corner large ending l/r	Add-on corner small ending l/r
<p>1</p>	<p>1</p>



160	150
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232 x 160

Requirement

3,10

2,80

2,50

2,10

3,10

3,00

FABRIC

Requirement

6,20

5,50

5,00

4,30

6,20

5,80

LEATHER

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ELEMENTS WITH WOOD VENEER FRAME

SINGLE BENCHES							DECORATIVE CUSHIONS		
 H 88 D 64 SD 43 SH 49 W		Bench 3 large	Bench 3 small	Bench 2½ large	Bench 2½ small	Bench 2 large	Bench 2 small	Cushion	Cushion
		B6H	B5H	B4H	B3H	B2H	B1H	Y14	Y13
									
		208	188	168	148	128	108	D 50	D 35

Requirement	3,60	3,20	2,90	2,60	2,30	2,10	0,60	0,50	FABRIC

Requirement	7,30	6,50	5,80	5,20	4,60	4,10	1,10	0,70	LEATHER
For all fabrics and leathers of the current DINING Collection only one price is valid in each case. (Exception Rohleder Studioline-Concept).									
With combination of fabric and leather the leather price will be invoiced as standard.									
If desired alternative covers of the wide upholstery covering material collection (exception N-NATURO) are possible as custom-made product. Therefor an extra charge of all in 20% is valid for fabric and leather.									

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ELEMENTS WITH WOOD VENEER FRAME

| STOOL BENCHES



		Bench 3 small	Bench 2½ large	Bench 2½ small	Bench 2 large	Bench 2 small
H	49	H5H	H4H	H3H	H2H	H1H
D	49					
SD	49					
SH	49					
W		184	164	144	124	104

FABRIC

Requirement	2,10	1,90	1,70	1,40	1,20
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LEATHER

Requirement	3,00	2,80	2,50	2,10	2,00
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For all fabrics and leathers of the current DINING Collection only one price is valid in each case.
 (Exception Rohleder Studioline-Concept).

With combination of fabric and leather the leather price will be invoiced as standard.

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| ADD-ON ELEMENTS



		Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r	Element 2 small ending l/r
H	88	BL5H	BL4H	BL3H	BL2H	BL1H
D	64					
SD	43					
SH	49	BR5H	BR4H	BR3H	BR2H	BR1H
						
W		188	168	148	128	108

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ELEMENTS WITH WOOD VENEER FRAME



ADD-ON ELEMENTS WITH STOOL ENDING

Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r
----------------------------------	-----------------------------------	-----------------------------------	----------------------------------

	88	64	43	49
H	TL5H	TL4H	TL3H	TL2H
D				
SD				
SH	TR5H	TR4H	TR3H	TR2H
W	188	168	148	128

ADD-ON CORNERS

Add-on corner large ending l/r	Add-on corner small ending l/r
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The diagram illustrates the components of a floor system. It shows four individual joist types: 13H, 11H, 14H, and 12H. Each joist is represented by a rectangular block with a small orange triangle indicating a notch. The dimensions 160 and 150 are shown below the joists, likely representing their width and height. To the right, a large L-shaped section is labeled TL4H - 14H, with dimensions 232 x 160 indicated below it.

FABRIC

[illegible]

LEATHER

[illegible]