



Please also note our general details and sales information

Edition 13.05.2019

Errors and amendments excepted. Our General Terms and Conditions are effective. / WEEE-Reg.-No. DE 69718127

DESIGN

CONSTRUCTIVE DESIGN

All the materials used correspond to the requirements according to RAL-GZ 430/3

Fully upholstered bench, wooden base frame

Seat upholstery structure: zig-zag spring, Dacron, polystyrene foam VW 40, Diolen

Seat upholstery structure with stool: rubber straps, polystyrene foam VW 40, Diolen

Back upholstery structure: polystyrene foam, Diolen

UPHOLSTERY CASUAL / LOOSE

With casual upholsteries you are rather sitting „in the sofa“ than on it, the upholstery snuggles. A casual/loose upholstery is characterized by a smooth upholstery structure. The cover is not wavel-ess. The ridge of the covers on the seat, back and the armrests as well as sitzmarks due to model and design are typical.

Slight differences in seat firmness with add-on groups are according to construction and therefore constitute no grounds for complaint.

BACK TENSIONING SECTIONS

All back tensioning sections are supplied as standard with the original cover.

ELEMENTS WITH WOODEN FRAME

It can be chosen between elements without wood veneer frame (without another code) and elements with wood veneer frame (code H).

The elements without wooden frame are produced completely in the respectively desired covering material.

Frame wood veneered, in 2 different heights available:

high (6 cm)

small (2 cm)



The wood veneer frame UV laminated with oil effect is optionally available in:

- wild oak natural
- wild oak bianco
- walnut

from the left to the right:



CHAIR

With this model we recommend the suitable chair 1216.



LEGS

Flat steel runner no. 1 optionally available in:

- nickel satined (stainless steel optics)
- metal powder-coated structural black mat



Sword runner no. 2 optionally available in:

- nickel satined (stainless steel optics)
- metal powder-coated structural black



SEAM

Depending on the model, the seam on leather covers may be different from fabric covers, especially on fitted items. Decorative leather seam (as double lapped felling or double seams) may be omitted depending on the model according to suitability of the fabric covering material.



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COMBINATION OF COVERING MATERIALS


If desired with this model two different covers can be combined.

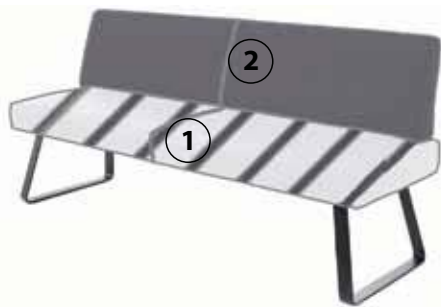
Here must be indicated the respectively desired covering material with cover part 1 and cover part 2.

With combination of fabric and leather the leather price will be invoiced as standard.

Fabric- and leather requirement of each cover part on request.

 cover part 1: seat

 cover part 2: back



COVERING MATERIALS

You may find the information concerning the specific properties of the covering materials on the sample labels.

Alternative covers of the wide upholstery covering material collection (**exception N-NATURO**) are possible as custom-made product. Therefor an extra charge of all in 20% is valid for fabric and leather.

INDICATIONS OF DIMENSIONS AND REQUIREMENTS

All the values given are approximate values: dimensions in centimetres, material requirements in metres, leather requirements in square metres.

CONTRAST STITCHING

The production is carried out either **with contrast stitching** or with a **thread (tone on tone)** matching the leather in terms of colour.

CONTRAST STITCHING

With leather covers and with fabric-leather-combinations a **contrast thread colour** must be explicitly chosen.

With bicoloured covers the thread colour will be worked on the front and on the rear side.

Unfortunately with fabric and microfiber covers without leather part a processing with contrast stitching is not possible.

Exception fabrics 13-BISON, 13-CHASE and 13-TORRERO:

These fabrics can be produced with contrast stitching. A contrast thread colour must be explicitly chosen.

THREAD TONE ON TONE

The model is worked with a thread matching the cover in terms of colour (tone on tone).

With bicoloured covers and with fabric-leather-combinations the matching thread will be automatically worked on the front and on



LIGHT GREY 0321

BEIGE 1222

NOUGAT 0281

GREY 0415

DARK BROWN 1002

BLACK 4000

RED 0504

DARK BLUE 0827

ORDER CHECK LIST

Please pay attention to the following issues respectively to complete specifications when ordering:

- **combination**
- **covering material**, with combination of covering materials **covering material per cover part** (in general N-NATURO is not possible)
- with leather covers and fabric-leather-combination **production with or without contrast stitching**
- with version with contrast stitching **colour of contrast thread**
- **leg version**, also **finish**
- **with version with wooden frame high or small** and also **finish**




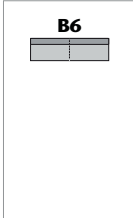
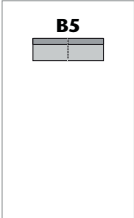
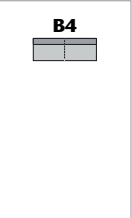
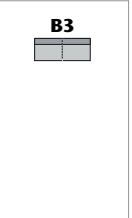
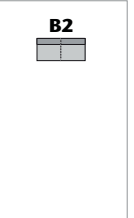
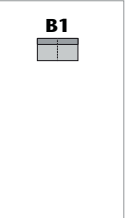
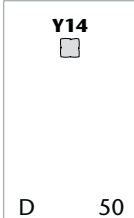

Model Details

good till cancelled

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ELEMENTS WITHOUT WOOD VENEER FRAME

SINGLE BENCHES							DECORATIVE CUSHIONS	
	Bench 3 large	Bench 3 small	Bench 2½ large	Bench 2½ small	Bench 3 large	Bench 2 small	Cushion	Cushion
								
H	88							
D	64							
SD	43							
SH	49							
								
W	208	188	168	148	128	108	D 50	D 35

Requirement	3,60	3,30	3,00	2,70	2,30	2,00	0,60	0,50

FABRIC

Requirement	7,60	7,00	6,20	5,50	4,90	4,10	1,10	0,70

LEATHER

For all fabrics and leathers of the current DINING Collection only one price is valid in each case. (Exception Rohleder Studioline-Concept).

With combination of fabric and leather the leather price will be invoiced as standard.

If desired alternative covers of the wide upholstery covering material collection (exception N-NATURO) are possible as custom-made product. Therefore an extra charge of all in 20% is valid for fabric and leather.



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ELEMENTS WITHOUT WOOD VENEER FRAME

| ADD-ON ELEMENTS



H
D
SD
SH

	Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r	Element 2 small ending l/r
88	BL5	BL4	BL3	BL2	BL1
64					
43	BR5	BR4	BR3	BR2	BR1
49					
W	188	168	148	128	108

Requirement	3,30	3,00	2,60	2,30	2,00
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FABRIC

Requirement	7,00	6,20	5,40	4,90	4,10
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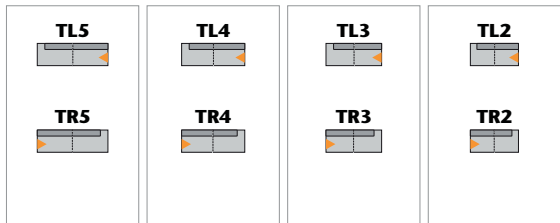
ELEMENTS WITHOUT WOOD VENEER FRAME



H 88
D 64
SD 43
SH 49

| ADD-ON ELEMENTS WITH STOOL ENDING

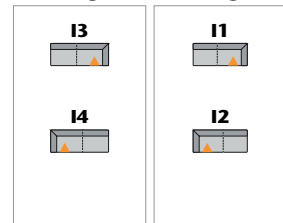
Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r
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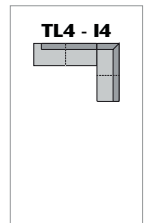
W 188 168 148 128

| ADD-ON CORNERS

Add-on corner large ending l/r	Add-on corner small ending l/r
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160 150



232 x 160

Requirement

3,20 2,90 2,50 2,20 3,40 3,20

Requirement

6,60 5,90 5,30 4,40 6,50 6,20

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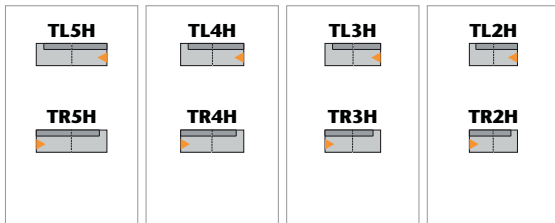


H
D
SD
SH

W

| ADD-ON ELEMENTS WITH STOOL ENDING

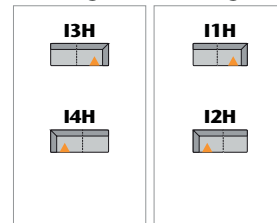
Element 3 small ending l/r	Element 2½ large ending l/r	Element 2½ small ending l/r	Element 2 large ending l/r
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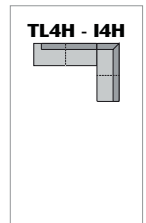
188	168	148	128
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| ADD-ON CORNERS

Add-on corner large ending l/r	Add-on corner small ending l/r
--------------------------------------	--------------------------------------



160	150
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232 x 160

Requirement

3,20	2,90	2,50	2,20	3,40	3,20
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Requirement

6,60	5,90	5,30	4,40	6,50	6,20
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